

## Polypropylene RP 225M

### Sub-group:

Random Copolymer

### Description:

RP 225M is a medium melt flow Random Copolymer, with excellent balance of optical and slip properties. Contain slip and antiblocking additives.

### Applications:

Extrusion of Tubular Water Quenched (TWQ) and cast film for packaging of textiles, foods.

### Processing:

Extrusion of tubular film

Extrusion of cast film

### Control Properties:

	ASTM Method	Units	Values
Melt Index (230°C/2,16 kg)	D 1238	g/10 min	8.0

### Typical Properties<sup>a</sup>:

	ASTM Method	Units	Values
Density	D 792	g/cm <sup>3</sup>	0.902
Flexural Modulus	D 790	MPa	1100
Tensile strength at yield	D 638	MPa	29
Elongation at yield	D 638	%	12
Notched Izod impact strength at 23°C	D 256	J/m	35
Heat deflection temperature at 0,455 MPa	D 648	°C	76
Vicat softening temperature at 10 N	D 1525	°C	134

a) Tests made in injection molded specimens according to ASTM D 4101.

### Final Remarks:

1. This resin meets the requirements for olefin polymers as defined in 21 CFR, section 177.1520 issued by FDA – Food and Drug Administration in force on the date of publication of this specification. The additives present are covered in appropriate regulation by FDA.
2. The information presented in this Data Sheet reflects typical values obtained in our laboratories, but should not be considered as absolute or as warranted values. Only the properties and values mentioned on the Certificate of Quality are considered as guarantee of the product.
3. In some applications, Braskem has developed *tailor-made* resins to reach specific requirements.
4. In case of doubt regarding utilization, or for other applications, please contact our Technical Assistance.
5. For information about safety, handling, individual protection, first aids and waste disposal, please see MSDS. CAS Registry number: 9010-79-1.
6. The mentioned values in this report can be changed at any moment without Braskem previous communication.
7. Braskem does not recommend this grade for packages, parts or any kind of product manufacture that will be used for storage or contact with solution that will have internal contact with human body.

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### Film Properties<sup>b</sup>:

	ASTM Method	Units	Values
Secant Modulus 1% (MD/TD)	D 882	MPa	370/360
Tensile Strength at Yield (MD/TD)	D 882	MPa	19/19
Elongation at Yield (MD/TD)	D 882	%	15/16
Haze	D 1003	%	0.8
Gloss 45°	D 2457	-	98
Sealing Initial Temperature	Braskem Method	°C	110

b) 30 µm thickness film, processed in a 50 mm screw diameter extruder with blow up ratio of 1.3:1 (MD=Machine Direction and TD=Transversal Direction)

### Final Remarks:

8. This resin meets the requirements for olefin polymers as defined in 21 CFR, section 177.1520 issued by FDA – Food and Drug Administration in force on the date of publication of this specification. The additives present are covered in appropriate regulation by FDA.
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14. Braskem does not recommend this grade for packages, parts or any kind of product manufacture that will be used for storage or contact with solution that will have internal contact with human body.
15. This resin does not contain the substance Bisphenol A (BPA, CAS # No. 80-05-7) in its composition.